Technical data sheet



Lignovit Color STQ WF

5363

Opaque wood coating for brush application, free from active agents, for use in industry and trade

DRODUCT DESCRIPTION

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Water-based, thin-layer wood coating formulated with acrylate an		
resin dispersions, for interior and exterior use. Stand-out features		

Water-based, thin-layer wood coating formulated with acrylate and alkyd resin dispersions, for interior and exterior use. Stand-out features of this easy-to-use product include very good block resistance and good resistance to weathering.

Special properties and• Does not contain any active substances of chemical wood- and film preservatives.

French ordinance DEVL1104875A Marking of construction coating products for their emission of volatile pollutants: A+

Application area



General





For non-dimensionally stable and limited dimensionally stable timber components for exterior use, such as e.g. wooden houses, timber cladding, canopies, profile boards, window shutters, balconies, gates.

Interior timber components made of softwood, such as wall and ceiling elements.

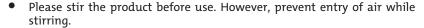
Glued laminated timber constructions

PROCESSING

Processing instructions







- The temperature of the product and object, and the room temperature must be at least +10 C.
- The optimal conditions for use are between 15 25 °C with a relative atmospheric humidity between 40 - 80 %.
- Do not process it under conditions of intense sunlight, rain, extremely high humidity, strong wind or pending frost.
- Early exposure to water from rain or dew must be prevented!
- For new timber components we recommend an all-over coating.
- Due to the system, glazes are only limitedly step-resistant and therefore require more frequent maintenance.
- Resin flow cannot be avoided by the coating.
- Water-soluble wood extracts can be leached particularly by driving rain.
 This can be minimized by an all-over coating and additional sealing of the end grains.

- Residual plaster (high level of alkalinity) or ferrous dust (rust formation) may lead to black discoloration on larch wood and other types of wood rich in extracts.
- The color shade, compatibility and adhesion to the substrate must be checked by creating sample panels.
- Ensure good ventilation during application and drying.
- Smooth, planed wooden surfaces are less absorbent and should be given a third coat if necessary.
- Any change in the processing sequence, environmental conditions, nonobservance of instructions or the use of products not listed may have an unfavourable effect on the result. Deviations lead to film and adhesion problems as well as to impairments with regard to weathering and color stability.
- Please follow our ARL 500 Working guideline for coating nondimensionally stable and limited dimensionally stable construction elements - General part.

Application technique





	Brushing
Applied quantity per application (ml/m²)	80 - 100

The product is ready to use.

An additional 40 % material consumption is to be expected on rough sawn timber.

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times

(at 23 °C and 50 % rel. humidity)



Dust-dry (ISO 1517)	approx. 30 minute
Sandable and recoatable	approx. 3 - 4 h
Dried through	approx. 12 hour(s)

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight!

Cleaning the working equipment





With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

	SUBSTRATE
Type of substrate	Softwoods
Substrate property	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.
	A prerequisite for ensuring long durability of the coating is to observe the basic principles of constructional wood preservation.
Wood moisture	15 % ± 2 %

Substrate preparation	For optimal durability we recommend to sand smooth wooden surfaces with grain size 80 – 120 in the direction of the fibre, clean thoroughly and remove wood extractives such as, for example, resins and resin pockets. Round of any sharp edges.
	Clean resinous timbers containing drying retardant components with Nitro- Verdünner 8017 (8017).
	Treat algae, green deposits or mould in outdoor areas with Aviva Fungisar (8308).
	COATING SYSTEM
General	The following coating systems are exemplary.
Impregnation	If necessary outdoors, apply 1 coat of Lignovit Primo (5358) (applies to timbers of durability class 3-5 according to EN 350) to protect against blue stain, fungal decay and insect infestation.
	Intermediate drying time: approx. 4 hours
	Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use.
	Please follow our ARL 056 - Working guideline for the use of wood preservatives.
Primer coat	For colored shades:
	1 x Lignovit Color STQ WF (5363)
	White & pastel colours:
	1 x Lignovit Sperrgrund (5322)
Intermediate sanding	If necessary: Slight smooth sanding: Grit size 240 – 280
	Remove sanding dust.
Finishing coat	For colored shades:
•	1 x Lignovit Color STQ WF (5363)
	White & pastel colours:
	2 x Lignovit Color STQ WF (5363)
	MAINTENANCE
Care	Please follow our ARL 504 - Working guideline for coating non-dimensionally stable and limited dimensionally stable construction elements Maintenance and Repair.
	ORDERING INFORMATION
Size of trading unit	41, 221
Colour shades	Colour shades can be obtained using the ADLER colour mixing system ADLERMix.
MADLER MIX	Base paint(s): Lignovit Color STQ WF W10 Weiß, tönbar (5363000010) Lignovit Color STQ WF Basis W30 (5363000030)
	It is recommended to prepare a trial colour sample on the original substrate
	using the coating system selected in order to assess the final colour shade.

In order to ensure uniformity of the colour shade, use only material with the same batch number on a given surface.

Please consume blended products within 12 months.

Please observe our ARL 800- Working guideline for working (including care and maintenance) with ADLER Mix, PUR Mix and Color4You dosing machines.

Supplementary products

Aqua-Cleaner 8029 (8029) Aviva Fungisan (8308) Lignovit Color STQ WF (5363) Lignovit Primo (5358) Lignovit Sperrgrund (5322) Nitro-Verdünner 8017 (8017)

Please refer to the corresponding technical data sheets of the products.

FURTHER DETAILS

Durability / storage





Min. 1 year(s) in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 $^{\circ}$ C).

Close opened containers well and use up the content as soon as possible.

Technical specifications

VOC content of the ready-to-use mixture: Limit value according to Directive 2004/42/EC for Lignovit Color STQ WF (Cat A/d): 130 g/l. Lignovit Color STQ WF contains a maximum of 70 g/l VOC.

Giscode

BSW30

Safety information



The product is only suitable for the industrial and professional use.

When sanding, use at least a P2 dust filter as personal safety equipment to protect against abrasive and wood dust.

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **www.adler-lacke.com**.