### Technical data sheet



Bluefin Resist 2963

Water-based, transparent multi-coat varnish for furniture and interior finishing for industrial and professional use

#### PRODUCT DESCRIPTION

#### General

Water-based 1-component clear coat for wood. Excellent chemical and mechanical resistance as well as cream and grease resistance; excellent grain accentuation, transparency and filling power; good light-fastness; excellent firmness on vertical surfaces. The product contains a special UV filter with a light protection effect, which protects the wood substrate and any stains used from premature yellowing or fading. Can be applied 'varnish on varnish'.

## Special properties and standards

## ÖNORM A 1605-12 (furniture surfaces) Confirmed by an external test certificate.

Resistance to chemical reactions: 1-B1 Response to abrasion: 2-D (≥ 50 U) Response to scratches: 4-D (≥ 1.0 N)

DIN 68861 (furniture surfaces)

Confirmed by an external test certificate.

Part 1: Response to chemical stress: 1 B

Part 2: Response to Abrasion: 2 D (> 50 to ≤150 U)
Part 4: Response to scratches: 4 D (> 1,0 to ≤ 1,5 N)

EN 13501-1 (fire behaviour)

Confirmed by an external test certificate.

In conjunction with flame-retardant laminated plywood – even veneered: B-s1, d0

• ISO 10993-5 Toxicity test

Confirmed by an external test certificate.

Not cytotoxic.

ÖNORM EN 71-3

Confirmed by an external test certificate.

Safety of toys; migration of certain elements (free of heavy metals).

• DIN 53160-1 and DIN 53160-2

Perspiration and saliva-proof properties

#### French ordinance DEVL1104875A

Marking of construction coating products for their emission of volatile pollutants: A+

# Application area

OUALITY

CHECK •





For the coating of furniture and interior finishing exposed to high levels of stress, such as hotel and school furnishings, kitchen and sanitary furniture (except worktops): application areas II - IV according to ÖNORM A 1610-12.

Especially suitable for painting chairs and other frame-type furniture and for objects that require outstanding cream and grease resistance.

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For hardly inflammable or flame-retardant coating systems.

#### **PROCESSING**

#### **Processing instructions**





- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- Bluefin Resist (2963) is one-component processed.
- Bluefin Resist (2963) is characterised by good transparency and accentuation of the wood substrate. If even stronger accentuation/ higher light protection is required, 1.5% can be added to the varnish for light-coloured woods such as maple or oak and 3% Aquafix UV 100 (8148) for dark woods such as walnut.
- Various types of wood such as Oak, various exotic woods, etc. contain water-soluble substances, which become active when overcoating with water-based furniture coatings. To prevent discolouration or marks (these can be more or less pronounced depending on the origin of the wood), when coating oak, larch and other types of wood rich in active substances we therefore recommend priming them first with Aduro Primer (2523).
- Any change in the processing sequence, environmental conditions, nonobservance of instructions or the use of products not listed may have an unfavourable effect on the result.
- Please follow our ARL 150 Working guidelines for water-based furniture coatings.

#### **Application technique**







	Airless	Airless air-supported (Airmix <sup>®</sup> , Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)		0,23 - 0,33	1,8 - 2,0
Spraying pressure (bar)	100 - 120	60 - 90	2,5 - 3,5
Vaporizer Air (bar)	-	1-2	-
Applied quantity per application (g/m²)		80 - 120	'
Total quantity applied (g/m²)	max. 450		

The product is ready to use.

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

#### **Drying times**

(at 23 °C and 50 % rel. humidity)



approx. 3 hour(s)

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

The figures given above are reference values. Drying depends on the substrate, layer thickness, temperature, air exchange, relative humidity, stacking pressure and stacking conditions.

# Cleaning the working equipment





With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

	SUBSTRATE	
Type of substrate	Hard and softwood (solid wood-, veneer-, (coated) chipboard-, wood fibr boards)	
Substrate property	The substrate must be dry, clean, capable of holding the paint, free fror separating substances such as grease, wax, silicone, resin etc. and free fror wood dust, as well as tested for suitability for coating.	
Substrate preparation	Wood sanding <b>Hardwoods:</b> Grit size 150 - 180 <b>Softwoods:</b> Grit size 100 - 150	
	COATING SYSTEM	
Primer coat	1 x Bluefin Resist (2963)	
Intermediate sanding	Grit size 240 – 320	
334 Z	Remove sanding dust.	
	Avoid sanding straight through!	
Topcoat	1 x Bluefin Resist (2963)	
	CLEANING AND MAINTENANCE	
Cleaning and Maintenance	Cleaning with Clean-Möbelreiniger (7202) an care with Clean-Möbelpflege Plus (7222).	
	ORDERING INFORMATION	
Size of trading unit	5 kg; 25 kg	
Colour shades / Glosslevels	Bluefin Resist G05 (2963000105) Bluefin Resist G10 (2963000110) Bluefin Resist G30 (2963000130) Bluefin Resist G50 (2963000150) Bluefin Resist G70 (2963000170) Bluefin Resist G90 (2963000190)	
Supplementary products	Aduro Primer (2523) Aqua-Cleaner 8029 (8029) Aquafix UV 100 (8148) Clean-Möbelpflege Plus (7222) Clean-Möbelreiniger (7202)	
	Please refer to the corresponding technical data sheets of the products.	
	FURTHER DETAILS	
Durability / storage	Min. 1 year(s) in the original sealed containers. Cool, but frost-free.	
Technical specifications	Delivery viscosity: 1,400 – 1,600 mPas (Brookfield spindle 4/20 rpm/2 min/20°C)	

#### **Safety information**



The product is only suitable for the industrial and professional use.

The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.