

Aquawood Intercare SL

5506

Water-based, **insulating spray filler** for industry and trade
Optimised for a 3-layer coating system

PRODUCT DESCRIPTION

General

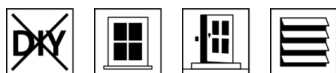
Water-based, fast-drying spray filler. Stand-out features of this product include very good permanent elasticity, good filling performance, very good flow, good sandability and effective insulation of active substances in the wood. Especially environmentally friendly due to its low organic solvent content.

Special properties and standards



- **French ordinance DEVL1104875A**
Marking of construction coating products for their emission of volatile pollutants: A+

Application area



For dimensionally stable and limited dimensionally stable timber components for exterior and interior use, such as e.g. wooden windows, front doors, window shutters, gates, winter garden.

Particularly suitable for softwoods.

PROCESSING

Processing instructions



- Please stir the product before use. However, prevent entry of air while stirring.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- The optimal conditions for use are between 15 - 25 °C with a relative atmospheric humidity between 40 - 80 %.
- Insulating effect by principle of „stainlocking (SL)“. The filler layer discolours due to wood extractives, but transfer to the topcoat is prevented.
- Too little quantity applied, too heavy intermediate sanding and/or increased thinning will reduce the insulation effect!
- When changing from Aquawood Intercare SL (5506) to other water-based paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.

- Please follow our **ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part** along with all standards and guidelines for window construction.

Application technique



175 -
225 g
↓
1 m²

	Airless	Airless air-supported (Airmix®, Aircoat, etc.)
Spraying nozzle Ø (mm)	0,28 - 0,33	
Spray nozzle (Ø inch)	0,011 - 0,013	
Nozzle angle (°)	20 - 40	
Spraying pressure (bar)	80 - 100	
Vaporizer Air (bar)	-	0,5 - 1,5
Spraying distance (cm)	25	
Fine strainer (mm)	150 (100 Mesh)*	
Applied quantity per application (g/m ²)	175 - 225	
Wet film (µm)	150 - 200	

* Smaller meshes are unsuitable

The product is ready to use.

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times

(at 23 °C and 50 % rel. humidity)



Re-coatable at room temperature	approx. 4 h
Re-coatable after forced drying 20 minutes draining 50 minutes drying stage (35 - 40 °C) 20 minutes cooling stage	approx. 90 minutes

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight!

Cleaning the working equipment



8029

With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

SUBSTRATE

Type of substrate

Wood in accordance with the guidelines for window construction.


Substrate property

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

Wood moisture

13 % ± 2 %



COATING SYSTEM


General	The following coating systems are exemplary.
Impregnation	<p>1 x Aquawood Primo A2 (5452)</p> <p>Intermediate drying time: approx. 4 hours</p> <p>Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use.</p> <p>Please follow our ARL 056 - Working guideline for the use of wood preservatives.</p>
Intermediate coat	<p>1 x Aquawood Intercare SL (5506)</p> <p>Intermediate drying time: approx. 4 hour(s)</p>
Intermediate sanding 	<p>Slight smooth sanding: Grit size 280</p> <p>Remove sanding dust.</p>
Finishing coat	<p>1 x Aquawood Covatop XT 20 (5020)</p> <p>or</p> <p>1 x Aquawood Covapro 20 (5023)</p> <p>or</p> <p>1 x Aquawood Covapro 40 (5029)</p> <p>or</p> <p>1 x Aquawood Covapro 60 (5027)</p>
For front doors	An additional application of Aquawood Protect (5128) (colourless two-component varnish) is necessary.

ORDERING INFORMATION

Size of trading unit	5 kg, 25 kg, 150 kg
Colour shades / Glosslevels	Standard colour(s): Weiß (5506050000)
Supplementary products	<p>Aqua-Cleaner 8029 (8029)</p> <p>Aquawood Covapro 20 (5023)</p> <p>Aquawood Covapro 40 (5029)</p> <p>Aquawood Covapro 60 (5027)</p> <p>Aquawood Covatop XT 20 (5020)</p> <p>Aquawood Primo A2 (5452)</p> <p>Aquawood Protect (5128)</p> <p>Please refer to the corresponding technical data sheets of the products.</p>

FURTHER DETAILS

Durability / storage  	<p>Min. 1 year(s) in the original sealed containers.</p> <p>Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).</p> <p>Close opened containers well and use up the content as soon as possible.</p>
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Technical specifications	VOC content of the ready-to-use mixture: Limit value according to Directive 2004/42/EC for Aquawood Intercare SL (Cat A/d): 130 g/l. Aquawood Intercare SL contains a maximum of 30 g/l VOC.
Giscode	BSW20
DGNB (German Sustainable Building Council)	Quality level 4 (with factory coating)
Safety information 	<p>The product is only suitable for the industrial and professional use.</p> <p>When sanding, use at least a P2 dust filter as personal safety equipment to protect against abrasive and wood dust. In case of hardwood (especially for Beech, Oak) a dust filter P3 is recommended.</p> <p>The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).</p> <p>Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.</p>