

## **Aduro Select**

2679

Solvent-based polyurethane clear varnish for **furniture and interior finishing**, for use in industry and trade

	PRODUCT DESCRIPTION
General	Solvent-based clear furniture varnish, can be used as a single component or two-component product, offers very good filling performance, very good mechanical and chemical resistance and good grain accentuation; suitable for the "varnish on varnish" method, free from aromatic hydrocarbons, contains light stabilisers.
Special properties and standards	
	<ul> <li>ÖNORM A 1605-12 (furniture surfaces)         Resistance to chemical reactions:         for 1K processing: 1-B         for 2K processing: 1-B1         Response to abrasion: 2-D (≥ 50 U)         Response to scratches: 4-D (≥ 1.0 N)     </li> </ul>
	<ul> <li>DIN 68861 (furniture surfaces) Confirmed by an external test certificate. Part 1: Response to chemical stress: 1 B Part 2: Response to Abrasion: 2 D (&gt; 50 to ≤150 U) Part 4: Response to scratches: 4 D (&gt; 1,0 to ≤ 1,5 N)</li> </ul>
	<ul> <li>DIN 53160-1 and DIN 53160-2</li> <li>Confirmed by an external test certificate.</li> <li>Perspiration and saliva-proof properties.</li> </ul>
Z	<ul> <li>ÖNORM EN 71-3</li> <li>Confirmed by an external test certificate.</li> <li>Safety of toys; migration of certain elements (free of heavy metals).</li> </ul>
	<ul> <li>French ordinance DEVL1104875A Marking of construction coating products for their emission of volatile pollutants: A+</li> </ul>
Application area	<b>One-component:</b> For the coating of furniture surfaces exposed to normal levels of stress (such as bedroom suite and living room furniture, application areas III to IV according to ÖNORM A 1610-12).
	<b>Two-component:</b> For the coating of furniture surfaces exposed to high levels of stress (such as kitchen and bathroom furniture, tabletops, etc., application areas II – IV according to ÖNORM A 1610-12).

1-0 IMC 2679 | 04/25 | replaces 0-1

ADLER-Werk Lackfabrik, A-6130 Schwaz Fon: +43/5242/6922-190, Fax: +43/5242/6922-309, Mail: technical-support@adler-lacke.com

Our instructions are based on the current state of knowledge and are intended to advise the buyer/user to the best of our knowledge, but must be individually adapted to the areas of application and processing conditions. The buyer/user is responsible for deciding on the suitability and use of the supplied product, which is why we recommend that a sample be produced to check the suitability of the product. In all other respects, our General Terms and Conditions of Sale apply. All previous data sheets lose their validity with this edition. We reserve the right to make changes to container sizes, color shades and available gloss levels.

	PROCESSING			
Processing instructions	Please stir the product before use.			
	<ul> <li>The coating systems are applied either one-component or two- component; do not use mixed systems, e.g. one-component priming and two-component topcoat (danger of pulling up when applying touch-up coatings)!</li> </ul>			
	<ul> <li>Not suitable for varnishing pigmented furniture surfaces.</li> </ul>			
	<ul> <li>Any change in the processing sequence, environmental conditions, non observance of instructions or the use of products not listed may have ar unfavourable effect on the result.</li> </ul>			
	Please follow our	r <b>ARL 131 - W</b>	orking guidelines for PUR furnit	ture paints.
Blending ratio	10 Part(s) by weight Aduro Select (2679) 1 Part(s) by weight PUR-Hardener 8429 (8429000210)			
Pot life	8 hour(s)	ur(s)		
	Mixed material can with freshly hardene	be used on	e more working day, but must	he mixed 1.
<u>8</u> h	A further extension c			be mixed i.
Application technique	,			Cup gun
	,	of the pot lif	e is not possible. Airless air-supported (Airmix®,	
Application technique	A further extension of spraying nozzle Ø	of the pot lif	e is not possible. Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Application technique	A further extension of Spraying nozzle Ø (mm) Spraying pressure	of the pot lif	e is not possible. Airless air-supported (Airmix®, Aircoat, etc.) 0,23 - 0,28	<b>Cup gun</b> 1,8
Application technique	A further extension of Spraying nozzle Ø (mm) Spraying pressure (bar)	of the pot lif	e is not possible. Airless air-supported (Airmix®, Aircoat, etc.) 0,23 - 0,28 100 - 120	<b>Cup gun</b> 1,8
Application technique	A further extension of Spraying nozzle Ø (mm) Spraying pressure (bar) Vaporizer Air (bar)	of the pot lif	e is not possible.          Airless air-supported (Airmix <sup>®</sup> , Aircoat, etc.)         0,23 - 0,28         100 - 120         1 - 2	<b>Cup gun</b> 1,8
Application technique	A further extension of Spraying nozzle Ø (mm) Spraying pressure (bar) Vaporizer Air (bar) Diluent Diluent amount	of the pot lif	e is not possible. Airless air-supported (Airmix <sup>®</sup> , Aircoat, etc.) 0,23 - 0,28 100 - 120 1 - 2 DD-Verdünner (8519)	<b>Cup gun</b> 1,8 2 - 3 -

Drying times	Sandable and recoatable	2 h
(at 23 °C and 50 % rel. humidity)	Manipulable and stackable	12 hour(s)
⊘ 2h	In order to improve the firmness of the subsequen drying overnight at room temperature.	t coating, we recommend

Total quantity applied (g/m²)

In order to improve the firmness of the subsequent coating, we recommend drying overnight at room temperature.

max. 450

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Cleaning the working equipment 3519 $8501$	With DD-Verdünner 8519 (8519) or Waschverdünner (8501) immediately after use.
	SUBSTRATE
Type of substrate	Hard and softwood (solid wood-, veneer-, (coated) chipboard-, wood fibre boards)
Substrate property	The substrate must be dry, clean, capable of holding the paint, and it must be free of grease and wax and free from wood dust.
Substrate preparation	Hardwoods: Wood sanding Grit size 150 – 180
	Softwoods: Wood sanding Grit size 100 – 150
	Thoroughly remove sanding dust, especially from the wood pores.
	COATING SYSTEM
Primer coat	1 x Aduro Select (2679)
Intermediate sanding	Sand the primed surface with grit size 240 – 320. Avoid sanding straight through! Remove sanding dust.
	Intermediate sanding must be carried out immediately before the subsequent coating is applied in order to ensure good intermediate adhesion!
Topcoat	1 x Aduro Select (2679)
	CLEANING AND MAINTENANCE
Cleaning and Maintenance	Cleaning with Clean-Möbelreiniger (7202) an care with Clean-Möbelpflege Plus (7222).
	ORDERING INFORMATION
Size of trading unit	4 kg, 20 kg
	More sizes on request.
Colour shades / Glosslevels	Aduro Select G10 (2679000110)
-	Aduro Select G30 (2679000130) Aduro Select G50 (2679000150)
Supplementary products	DD-Verdünner 8519 (8519)
Supplementary products	Clean-Möbelpflege Plus (7222)
Supplementary products	Clean-Möbelpflege Plus (7222) Clean-Möbelreiniger (7202) PUR-Hardener 8429 (8429)
Supplementary products	Clean-Möbelpflege Plus (7222) Clean-Möbelreiniger (7202)

	FURTHER DETAILS
Durability / storage	Min. 1 year(s) in the original sealed containers. Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).
Technical specifications	Delivery viscosity: 23 second – 27 second according to DIN 53211 (4 mm measuring cup, 20 °C)
Safety information	The product is only suitable for the industrial and professional use. The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2). Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at <b>www.adler-lacke.com</b> .